



FORM KNURLING TOOLS

Series 131



Ideal for all knurling profiles, features exceptionally easy handling

Knurling profiles on workpiece (DIN 82):

Plunge knurling



Feed knurling



Selection of knurling wheels:



Product features:

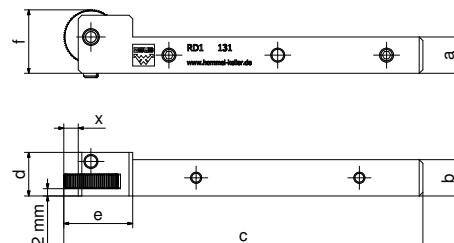
- All holders equipped with Click-Pin® system – for fast retooling of the knurling wheels
- Set screws in shank for clearance angle correction
- Carbide pin

TOOL VERSIONS / SPARE PARTS:

☒ Available from stock

Item no. (right-hand version)	Item no. (left-hand version)	Model	Knurling wheel (Ø x w x b) [mm]	Workpiece Ø [mm]	Item no. Pin
31013703 ☒	31013704	131-08	10 / 15 x 4 x 4	3 – 50	06TER1015
31002706 ☒	31002709 ☒	131-10	10 / 15 x 4 x 4	3 – 50	06TER1015
31013690 ☒	31013691	131-10	15 x 6 x 4	3 – 50	06TER1036
31002707 ☒	31002710 ☒	131-12	10 / 15 x 4 x 4	3 – 50	06TER1015
31013692 ☒	31013693	131-12	20 / 25 x 6 x 6	8 – 200	06TER1018
31013694 ☒	31013695	131-12	20 / 25 x 8 x 6	8 – 200	06TER1018
31013696 ☒	31013697	131-14	10 / 15 x 6 x 4	3 – 50	06TER1036
31013698 ☒	31013699	131-14	20 / 25 x 6 x 6	8 – 200	06TER1018
31002708 ☒	31002711 ☒	131-16	10 / 15 x 4 x 4	3 – 50	06TER1036
31013700 ☒	31013701	131-16	20 / 25 x 6 x 6	8 – 200	06TER1018
31003646 ☒	31003647 ☒	131-16	20 / 25 x 8 x 6	8 – 200	06TER1018
31000714 ☒		131-20	20 / 25 x 8 x 6	8 – 200	06TER1018
31013702 ☒		131-20	20 / 25 x 10 x 6	8 – 200	06TER1018
31000715 ☒		131-25	20 / 25 x 8 x 6	8 – 200	06TER1018

Item no. (right-hand version)	Item no. (left-hand version)	Dimensions [mm]						
		a	b	c	d	e	f	x
31013703	31013704	8	8	99	12	19	15.5	1.5 / 4
31002706	31002709	10	10	99	12	19	17.5	1.5 / 4
31013690	31013691	10	10	99	16	19	17.5	1.5 / 4
31002707	31002710	12	12	99	12	19	19.5	1.5 / 4
31013692	31013693	12	12	109.5	20	29.5	24.5	3 / 5.5
31013694	31013695	12	12	109.5	20	29.5	24.5	3 / 5.5
31013696	31013697	14	14	99	16	19	21.5	1.5 / 4
31013698	31013699	14	14	109.5	20	29.5	26.5	3 / 5.5
31002708	31002711	16	16	99	16	19	23.5	4
31013700	31013701	16	16	109.5	20	29.5	28.5	3 / 5.5
31003646	31003647	16	16	113.5	20	33.5	28.5	6.5



Item no.	Dimensions [mm]						
	a	b	c	d	e	f	x
31000714	20	20	109.5	20	29.5	32.5	3 / 5.5
31013702	20	20	109.5	20	29.5	32.5	3 / 5.5
31000715	25	20	109.5	20	29.5	37.5	3 / 5.5

