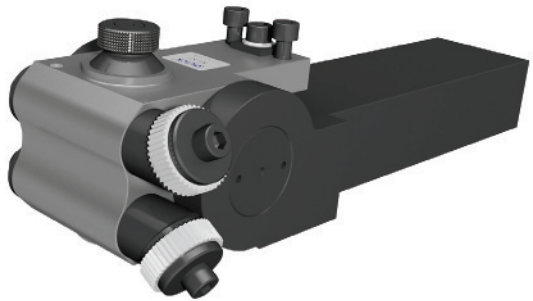


MAMMUT II / KF

QUICK CUT KNURLING TOOLS

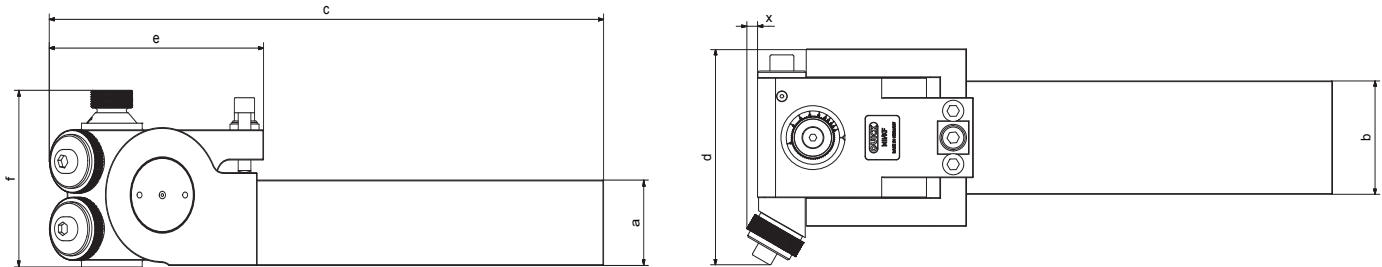
This tool is designed for use with manual and CNC-controlled toolmaker lathes, centre lathes and roll turning lathes.
It can be used to make larger diameter cross and diamond knurls.



CUT KNURLING

MODEL	PROD.-NO.	WORKPIECE Ø	KNURLING WHEEL mm (Ø x width x bore)	a	b	c	d	e	f	x
MII/KF	P219-0200	30 - 3000 mm	42x12x18* (274)	57	85	438,5	161,5	169,5	118	8

*DETAILS ABOUT KNURLING WHEELS (WHEEL PITCHES, TOOTH ANGLE ETC.) ARE LISTED ON PAGE 39.



CUTTING SPEED AND FEED RATE INFORMATION, PAGE 43:

RGE45° (Cross):



- 1 x 15°R knurling wheel (cutting)
- 1 x 15°L knurling wheel (cutting)

RGE30° (Diamond):



- 2 x 90° knurling wheels (cutting) (AA)

