

MAMMUT / FL

QUICK CUT KNURLING TOOLS

This tool is intended for use on manual and CNC-controlled centre lathes, toolmaker lathes and roll turning lathes. It is used to produce larger diameter straight and spiral knurls.

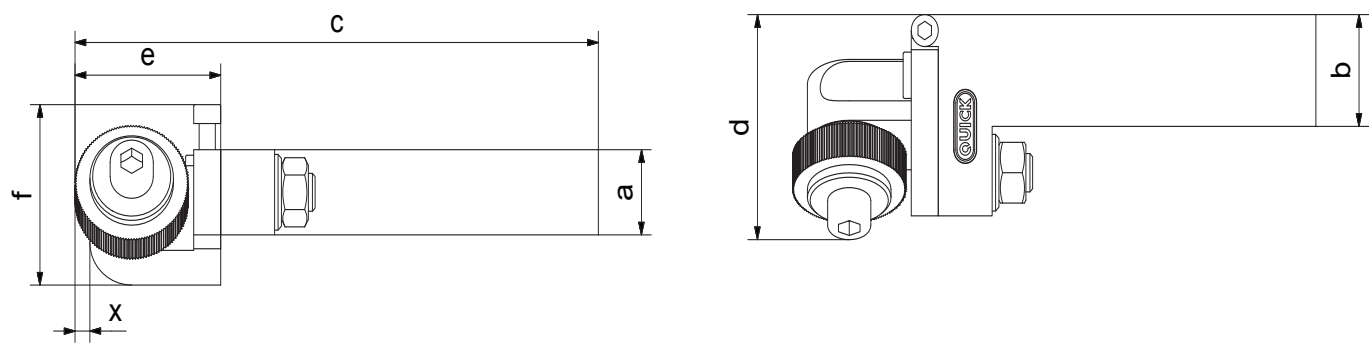


CUT KNURLING

MODEL	PROD.-NO.	WORKPIECE Ø	KNURLING WHEEL mm (Ø x width x bore)
M/FL	P226-0200	20 - 3000 mm	42x12x18* (274)

a	b	c	d	e	f	x
27	35	194	70,5	54	57,2	5,5

*DETAILS ABOUT KNURLING WHEELS (WHEEL PITCHES, TOOTH ANGLE ETC.) ARE LISTED ON PAGE 39.



CUTTING SPEED AND FEED RATE INFORMATION, PAGE 43:

RAA (Straight):



Right-hand tool 1 x 30°R knurling wheel (cutting)

RBR (Spiral):



Right-hand tool 15° spiral 1 x 15°R knurling wheel (cutting)
30° spiral 1 x 90° knurling wheel (cutting) (AA)

