

LA / KF

QUICK CUT KNURLING TOOLS

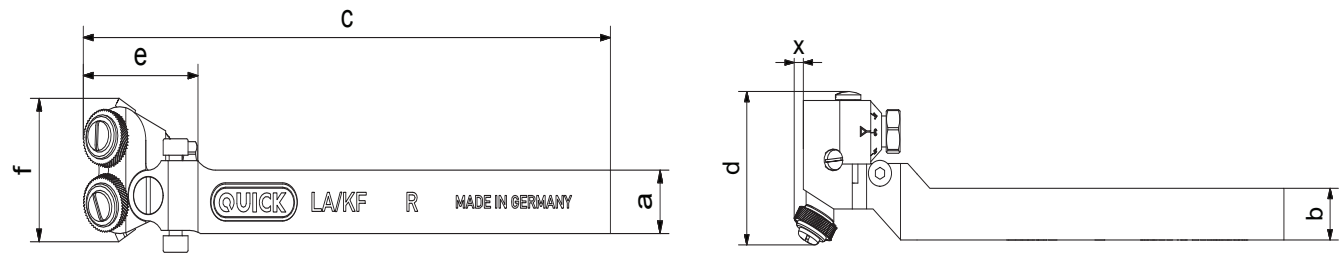
This tool is intended for use on long-turning automatic machines, small lathes and, because it can be used as left-hand and right-hand tool, it is also suitable for use with CNC lathes.



MODEL	PROD.-NO.	WORKPIECE Ø	KNURLING WHEEL mm (Ø x width x bore)
LA/KF 8x8L	P212-0204	1,5 - 12 mm	8,9 x 2,5 x 4* (270)
LA/KF 8x8R	P212-0205	1,5 - 12 mm	8,9 x 2,5 x 4* (270)
LA/KF 10x10L	P212-0206	1,5 - 12 mm	8,9 x 2,5 x 4* (270)
LA/KF 10x10R	P212-0207	1,5 - 12 mm	8,9 x 2,5 x 4* (270)
LA/KF 12x12L	P212-0208	1,5 - 12 mm	8,9 x 2,5 x 4* (270)
LA/KF 12x12R	P212-0209	1,5 - 12 mm	8,9 x 2,5 x 4* (270)

a	b	c	d	e	f	x
8	8	106	29,7	23	22,6	2
8	8	106	29,7	23	22,6	2
10	10	106	29,7	23	22,6	2
10	10	106	29,7	23	22,6	2
12	12	106	29,7	23	22,6	2
12	12	106	29,7	23	22,6	2

*DETAILS ABOUT KNURLING WHEELS (WHEEL PITCHES, TOOTH ANGLE ETC.) ARE LISTED ON PAGE 39.



RIGHT-HAND TOOL SHOWN
CUTTING SPEED AND FEED RATE INFORMATION, PAGE 43:

RGE45° (Cross):
 1 x 15°R knurling wheel (cutting)
 1 x 15°L knurling wheel (cutting)

RGE30° (Diamond):
 2 x 90° knurling wheels (cutting) (AA)