

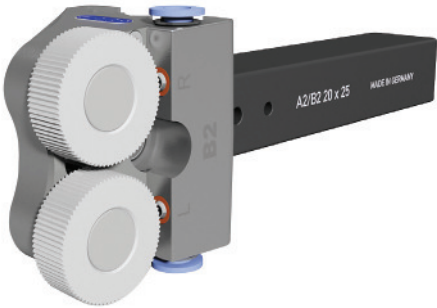
B2 / KF

QUICK FORM KNURLING TOOLS

The B2 is suitable for all conventional and CNC automatic lathes. .

BENEFITS:

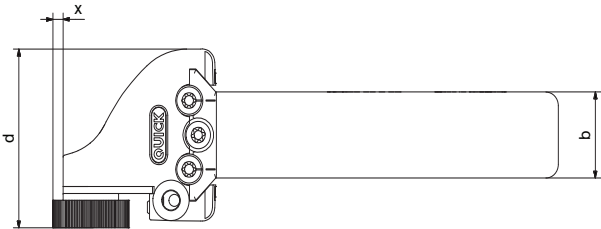
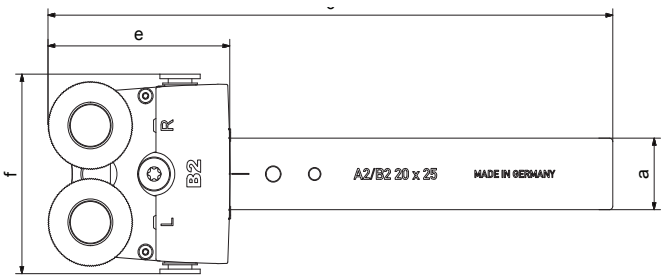
- Reduced stock thanks to extreme versatility
- Knurling wheels can be exchanged quickly and easily - simple removal and fixing of the terminal strip via an excentre.
- Simple and precise fine adjustment of the tool body at the shank via eccentric clamping.
- The integrated coolant unit cools the knurling wheels simply and effectively, helping to maximise service life.
- Compact size



MODEL	PROD.-NO.	WORKPIECE Ø	KNURLING WHEEL mm (Ø x width x bore)
B2 20x25 (two wheels)	P712-0265	15 - 250 mm	25 x 8 x 10/12* (283)
B2 25x25 (two wheels)	P712-0266	15 - 250 mm	25 x 8 x 10/12* (283)

a	b	c	d	e	f	x
20	25	164	52	53	55,5	3,3
25	25	164	52	53	55,5	3,3

*DETAILS ABOUT KNURLING WHEELS (WHEEL PITCHES, TOOTH ANGLE ETC.) ARE LISTED ON PAGE 40/41.



RIGHT-HAND TOOL SHOWN
CUTTING SPEED AND FEED RATE INFORMATION, PAGE 43:

RGE45° (Cross):



- 1 x 45°R knurling wheel (forming)
- 1 x 45°L knurling wheel (forming)

RGE30° (Diamond):



- 1 x 30°L knurling wheel (forming)
- 1 x 30°R knurling wheel (forming)